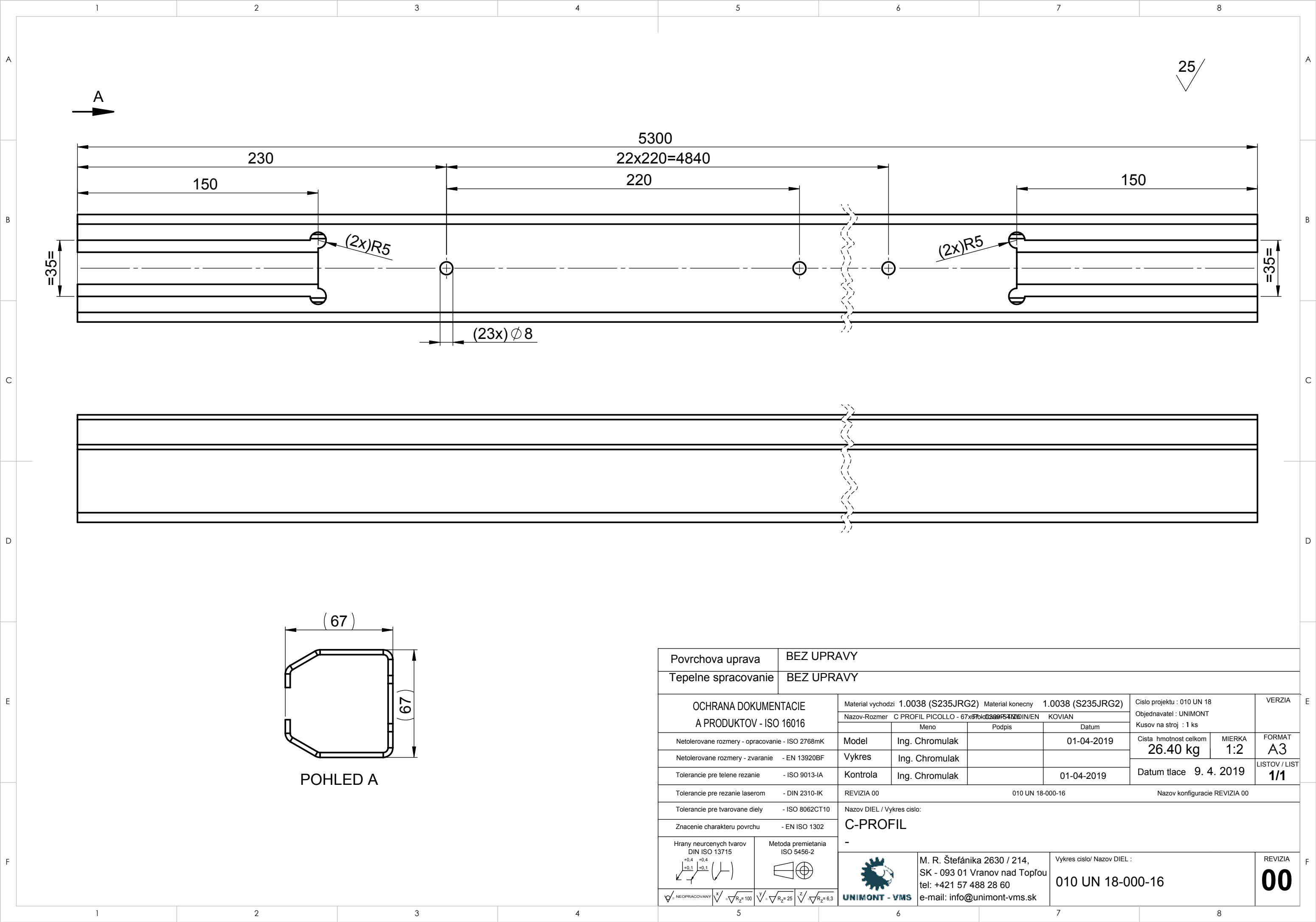
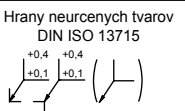




|                                                                                       |  |                                                                                       |                |                                                                                       |  |                                                                                                                       |  |                                                    |                      |                   |
|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|----------------|---------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------|----------------------|-------------------|
| Povrchova uprava                                                                      |  | BEZ UPRAVY                                                                            |                |                                                                                       |  |                                                                                                                       |  |                                                    |                      |                   |
| Tepelne spracovanie                                                                   |  | BEZ UPRAVY                                                                            |                |                                                                                       |  |                                                                                                                       |  |                                                    |                      |                   |
| OCHRANA DOKUMENTACIE<br>A PRODUKTOV - ISO 16016                                       |  | Material vychodzi 1.0038 (S235JRG2)                                                   |                | Material konecny 1.0038 (S235JRG2)                                                    |  | Cislo projektu : 010 UN 18                                                                                            |  | VERZIA                                             |                      |                   |
|                                                                                       |  | Nazov-Rozmer C PROFIL PICOLLO - 67x67x35x220                                          |                | KOVIAN                                                                                |  | Objednavatel : UNIMONT                                                                                                |  |                                                    |                      |                   |
|                                                                                       |  | Meno                                                                                  |                | Podpis                                                                                |  | Datum                                                                                                                 |  |                                                    |                      |                   |
| Kusov na stroj : 1 ks                                                                 |  |                                                                                       |                |                                                                                       |  |                                                                                                                       |  |                                                    |                      |                   |
| Netolervane rozmery - opracovanie - ISO 2768mK                                        |  | Model                                                                                 | Ing. Chromulak |                                                                                       |  | 01-04-2019                                                                                                            |  | Cista hmotnost celkom<br>26.40 kg                  | MIERKA<br>1:2        | FORMAT<br>A3      |
| Netolervane rozmery - zvaranie - EN 13920BF                                           |  | Vykres                                                                                | Ing. Chromulak |                                                                                       |  |                                                                                                                       |  | Datum tlace 9. 4. 2019                             | LISTOV / LIST<br>1/1 |                   |
| Tolerancie pre telene rezanie - ISO 9013-IA                                           |  | Kontrola                                                                              | Ing. Chromulak |                                                                                       |  | 01-04-2019                                                                                                            |  |                                                    |                      |                   |
| Tolerancie pre rezanie laserom - DIN 2310-IK                                          |  | REVIZIA 00                                                                            |                | 010 UN 18-000-16                                                                      |  | Nazov konfiguracie REVIZIA 00                                                                                         |  |                                                    |                      |                   |
| Tolerancie pre tvarovane diely - ISO 8062CT10                                         |  | Nazov DIEL / Vykres cislo:                                                            |                |                                                                                       |  |                                                                                                                       |  |                                                    |                      |                   |
| Znacenie charakteru povrchu - EN ISO 1302                                             |  | C-PROFIL                                                                              |                |                                                                                       |  |                                                                                                                       |  |                                                    |                      |                   |
| Hrany neurcenych tvarov<br>DIN ISO 13715                                              |  | Metoda premietania<br>ISO 5456-2                                                      |                |                                                                                       |  |                                                                                                                       |  |                                                    |                      |                   |
|  |  |  |                |  |  | M. R. Štefánika 2630 / 214,<br>SK - 093 01 Vranov nad Topľou<br>tel: +421 57 488 28 60<br>e-mail: info@unimont-vms.sk |  | Vykres cislo/ Nazov DIEL :<br><br>010 UN 18-000-16 |                      | REVIZIA<br><br>00 |
| $\sqrt{V} = \sqrt{R_z} = 100$                                                         |  | $\sqrt{V} = \sqrt{R_z} = 25$                                                          |                | $\sqrt{V} = \sqrt{R_z} = 6.3$                                                         |  |                                                                                                                       |  |                                                    |                      |                   |